

**Garant**
**ZeroClamp base plate (depending on the machine type / machine table),  
Type: 10089**

**Order data**

Order number	360014 10089
GTIN	4045197377067
Item class	310

**Description**
**Version:**

Centre bore  $\varnothing$  25 H7 to take the centring set. The zero point clamping of the GARANT ZeroClamp system is an important function for modern production systems, especially in automated production. Thanks to a special contact interface, it ensures precise and reliable zero point repetition accuracy. The pneumatic clamping force of the system holds workpieces securely in the desired position, making it possible to change workpieces quickly and accurately without repositioning. This reduces the set-up effort and increases productivity. The zero point clamping of the GARANT ZeroClamp system is indispensable for efficient production processes. Find out more about the innovative technology from GARANT ZeroClamp and optimise your production.

**Material:**

**Base plate** of high-tensile aluminium, surface treated.

All components of the clamping pot of stainless or corrosion-resistant steel.

**Optional extras:**

Clamping stud No. 360025, connection blocks No. 360017 size 12808 and size 12805.

**Note:**

Depending on the machine type, the arrangement may differ from that in the illustration.  
suitable for machine type: DMG DMU 50

Clamping pot  $\varnothing$ : 120 mm

Number of clamping pots: 6

$\varnothing$  A: 630 mm

Width B: 500 mm

Height H: 44 mm

## Technical description

Number of clamping pots	6
Width B	500 mm
Clamping pot $\varnothing$	120 mm
Type	10089
suitable for machine type	DMG DMU 50
$\varnothing$ A	630 mm
Pitch S	200 mm
Height H	44 mm
Dimension across diagonals	no
Series	ZeroClamp
Type of product	Baseplate

## Accessories

ZeroClamp clamping stud with internal thread Type 25M10/138	360025 25M10/138
ZeroClamp connection block Type 12805	360017 12805
ZeroClamp clamping stud with internal thread Type 25M16/138	360025 25M16/138
ZeroClamp clamping stud with internal thread Type 16M8	360025 16M8
ZeroClamp connection block Type 12808	360017 12808
ZeroClamp clamping stud with internal thread Type 25M10	360025 25M10
ZeroClamp clamping stud with internal thread Type 18M12/138	360025 18M12/138
ZeroClamp cover plate for base plate Type 11648	360021 11648
ZeroClamp clamping stud with internal thread Type 12M10/90	360025 12M10/90

ZeroClamp clamping stud with internal thread Type 12M10	360025 12M10
ZeroClamp clamping stud with internal thread Type 12M10/190	360025 12M10/190
ZeroClamp clamping stud with internal thread Type 30M24/190	360025 30M24/190
ZeroClamp clamping stud with internal thread Type 12M10/138	360025 12M10/138
ZeroClamp clamping stud with internal thread Type 16M10	360025 16M10
ZeroClamp clamping stud with internal thread Type 14M12/90	360025 14M12/90
ZeroClamp clamping stud with internal thread Type 18M16	360025 18M16
ZeroClamp clamping stud with internal thread Type 18M16/190	360025 18M16/190
ZeroClamp clamping stud with internal thread Type 18M12	360025 18M12
ZeroClamp clamping stud with internal thread Type 18M16/138	360025 18M16/138