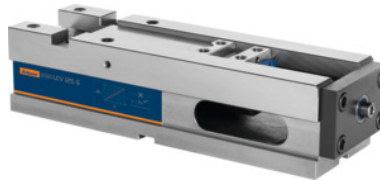


Garant
Modular NC high-pressure vice LCV 125 G, Jaw width A: 125Gmm

Order data

Order number	361290 125G
GTIN	4045197816009
Item class	31H

Description
Version:

Top and bottom faces ground. **With 25H6 M10 holes at 200 mm pitch for zero-point clamping system.**

Feature: Sturdy, compact base body (GGG 60) with large capacity. Fully enclosed and nitrided spindle (increased operational reliability, optimised swarf protection, minimised cleaning requirement).

Function:

Clamping with adjustable torque wrench (maximum 30 Nm) with special high pressure spindle and mechanical power intensifier up to 2.5 mm.

Application:

Conventional clamping of pre-machined workpieces and clamping **flame-cut and saw-cut blanks** by penetration of **hardened replaceable gripper spikes** into the workpiece. Suitable for all materials up to tensile strength approx. 900 N/mm², except for hardened workpieces. For horizontal use.

Due to the 2.5 mm power stroke of the spindle, suitable for conventional clamping using stepped jaws and Gripp jaws.

Supplied with:

Includes 3 hexagon L-wrenches, steplessly adjustable clamps

Optional extras:

For jaws see No. 361331–361970, torque wrench No. 656050 size 60, clamping stud No. 360025

Version: Zero-point clamping system

Clamping force up to maximum: 40 kN

Torque: 30 N·m

maximum clamping range: 332 mm

Weight: 30 kg

Colour code for suitable accessories: LCV125G

Technical description

Colour code for suitable accessories	LCV125G
Torque	30 N·m
Clamping force up to maximum	40 kN
Weight	30 kg
maximum clamping range	332 mm
Version	Zero-point clamping system
Type of product	Machine vice

Accessories

Workpiece backstop	360555
Adaptor jaw fixed for type 125	361620 125
Pair of parallel inserts (stepped face) for type 125	361970 125
Stepped jaw movable for type 125	361400 125
Universal pull-down jaw movable for type 125	361390 125
Pull-down set case for type 2	361346 2
Stepped jaw fixed for type 125	361440 125
Reduced-width jaw movable for type 125	361353 125
Carrier jaw movable rigid for type 125	361340 125
Reduced-width hard gripper jaw, 64 mm fixed for type 125	361356 125
Clamping insert with coating, height 5.2 – 6.7 mm smooth Type	361245
Stepped jaw fixed for type 125	361420 125
Clamping jaw, soft fixed for type 125	361320 125
Gripper insert with 2 spikes, height 3.7 – 5.2 mm Type	361238
Base jaw fixed for type 125	361520 125

Gripp insert height 5.5 mm round Type	361250
Jaw 20 mm, for T-Rex fixed for type 125	361225 125
Pivot jaw movable for type 125	361660 125
Base jaw movable for type 125	361500 125
Case set for 5-face jaw	361365
Adaptor jaw movable for type 125	361600 125
Gripp insert with 2 spikes, height 5.2 – 6.7 mm Type	361240
Stepped jaw for gripp inserts fixed for type 125	361348 125
5-face jaws for type FIX	361361 FIX
Pull-down set case for type 1	361346 1
Gripp insert with 4 spikes height 3.7 - 5.2 mm Type	361241
Gripp insert carbide height 7.1 - 8.6 mm Type	361242
Universal pull-down jaw fixed for type 125	361380 125
Reduced-width hard gripper jaw, 64 mm movable for type 125	361355 125
Stepped jaw for gripp inserts movable for type 125	361347 125
Pair of parallel inserts Click system, hardened steel for type 125	361960 125
Reduced-width jaw fixed for type 125	361354 125
5-face jaws for type MOBIL	361361 MOBIL
Pair of parallel inserts Click system, hardened steel for type 125	361950 125