



## Stationary machine vice, Type: 150I



### Order data

Order number	362175 150I
GTIN	4062406384098
Item class	32P

### Description

#### Version:

Sturdy base body of cast iron, slides and base area hardened. Coolant holes in the base body for good flow of chips. Less component lift-off thanks to special transfer of force in the mobile jaw.

#### Application:

Versatile clamping unit for machining centres.

#### Supplied with:

Incl. 2 pcs. top jaws, 2 pcs. front jaws No. 362181 and 1 pc. hand crank.

#### Optional extras:

Front jaws No. 362177 – 362182, crank No. 362190, spare-parts set No. 362199.

#### Note:

Alignment dimensions not compatible with those of other manufacturers. Inch version – screws and threads in imperial version, drive hexagon = 3/4 inch AF.

Type: inch

Clamping range b: 0 - 232 mm

Clamping force: 36 kN

Jaw height C: 44.5 mm

Jaw width A: 151 mm

Base body length a: 427 mm

Base body width B: 186 mm

### Technical description

Clamping force	36 kN
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L <sub>1</sub>	101.6 mm
Type	inch
L <sub>2</sub>	58.7 mm
Colour code for suitable accessories	NC-HOLEX
L <sub>3</sub>	90.5 mm
Base body length a	427 mm
Jaw height C	44.5 mm
Base body width B	186 mm
Jaw width A	151 mm
Clamping range b	0 - 232 mm
Hole centre spacing f	98.4 mm
Width across flats AF	3/4 in
Base body height c +/- 0.012	73 mm
Quick adjustment	no
Interchangeable jaws	yes
Type of product	Machine vice

## Accessories

Front jaw Standard Type 150	362181 150
Spare-parts set 9 pieces Type 9	362199 9