

Garant

Burr, coated GARANT Master Uni – medium, Carbide TiAlN, Type: A1225



Order data

Order number	540222 A1225
GTIN	4062406586690
Item class	51D

Description

Version:

The newly developed innovative tooth geometry permits a **high metal removal rate** and at the same time **extremely smooth running and very good guidance**. The optimum chip formation (no pointed chips) achieves high surface quality in roughing and finishing applications.

- **High rate of material removal.**
- **Smooth running.**
- **Low thermal stress, long tool life, improved chip evacuation.**
- **For general-purpose use on steel, stainless steel, aluminium.**

Shank Ø 6 mm.

GARANT burrs are manufactured from high performance carbide grades with high wear-resistance and maximum cutting edge strength, using only the latest CNC machines. Steel shanks are used when the head diameter is larger than the shank diameter, otherwise they are made from solid carbide. Additional TiAlN coating for longer working life and temperature resistance. For high thermal and mechanical loadings (Heavy Duty).

- **Longer tool life.**
- **Less heat input.**
- **Better chip evacuation.**

Application:

Suitable for use with power tools and industrial robots, on almost all materials. For deburring, edge breaking, cleaning, weld and surface preparation.

Note:

Materials with poor heat conductivity: Reduce speed in order to avoid overheating the burr and smearing.

Shank Ø: 6 mm

Shape description: Cylindrical, without end cut

Head Ø: 12 mm
 Head length: 25 mm
 Overall length: 65 mm
 Shank Ø: 6 mm

Technical description

Type of cut	Unequal toothing
Shank Ø	6 mm
Shape description	Cylindrical, without end cut
Overall length	65 mm
Toothing grit designation	medium
Head Ø	12 mm
Head length	25 mm
Tool material	Carbide TiAlN
Coating	TiAlN
Type of product	Burr

User data

	Suitability	V _c	ISO code
Alu Mg	suitable only under restricted conditions		
Steel < 900 N/mm ²	Suitable		
Steel < 1400 N/mm ²	Suitable		
Steel < 55 HRC	Suitable		
Steel < 60 HRC	Suitable		
INOX	Suitable		
Ti	Suitable		
GG(G)	Suitable		
Uni	Suitable		

