

Garant
X-LOCK rough grinding disc Universal, Disc Ø×disc width: 115X7mm

Order data

Order number	560011 115X7
GTIN	4062406151485
Item class	51M

Description
Version:

Quick disc changing without using tools using the X-LOCK System.

For **universal use** on **stainless steel, steel** and cast iron.

Specification:
A30R-BF.
Note:

X-LOCK roughing discs are downward compatible and can also be used on conventional angle grinders.

maximum circumferential speed: 80 m/s

Bore Ø: 22.23 mm

Technical description

Disc Ø	115 mm
Disc thickness	7 mm
Bore Ø	22.23 mm
Series	X-LOCK system

Grinding media	Standard Aluminium Oxide
Grinding medium code	A
Specification	A30R-BF
Iron, sulphur and chlorine constituents	< 0.1 %
recommended approach angle	20-30 °
optimised for material	Steel
optimised for material	INOX
maximum circumferential speed	80 m/s
Type of product	Rough grinding wheel

User data

	Suitability	V _c	ISO code
Alu Mg	suitable only under restricted conditions		
Steel < 900 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
INOX	suitable		
Ti	suitable		
GG(G)	suitable only under restricted conditions		
CuZn	suitable only under restricted conditions		
Plastic, GRP	suitable only under restricted conditions		
Uni	suitable only under restricted conditions		
dry	suitable		

