# Garant

Cutting disc, high-performance version EXTRA THIN, steel, Disc Ø: 178mm



## Order data

Order number	563262 178		
GTIN	4045197967527		
Item class	51M		

### Description

#### Version:

New **high-performance version** using state of the art technology with significant productivity advantages and excellent cutting qualities. **Increased cutting performance** due to rough freegrinding side faces; **improved service life.** 

The thinness of the disc allows very quick cutting with low force and optimum time saving. Clean cut edges, virtually no burrs.

Special type for **steel**, high performance version.

### Specification:

#### A46S-BF.

maximum circumferential speed: 80 m/s Shape description: flat Bore Ø: 22.23 mm Shape description: flat Disc thickness: 1.6 mm Bore Ø: 22.23 mm

## **Technical description**

Bore Ø	22.23 mm		
Disc thickness	1.6 mm		
Shape description	flat		
Shape	41		
Specification	A46S-BF		
maximum speed	8500 min <sup>-1</sup>		
Disc Ø	178 mm		
for material thicknesses	7.7 mm		
Grinding medium code	А		
recommended approach angle	90 °		
optimised for material	HSS		
Propulsive equipment	Angle grinders		
maximum circumferential speed	80 m/s		
Type of product	Cutting disc		

# User data

	Suitability	V <sub>c</sub>	ISO code
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
GG(G)	suitable only under restricted conditions		
Plastic, GRP	suitable only under restricted conditions		
dry	suitable		