

Garant**Disc brush with shank, ceramic grit (CER), Ø 25 mm, Grit: 80****Order data**

Order number	575024 80
GTIN	4062406120412
Item class	51P

Description**Version:**

Disc brushes with **extremely tightly packed abrasive bristles (right to the edge of the brush)** embedded in the plastic pad. The bristles support each other, giving a **highly stable shape**. Very long working life.

6 mm shank, solidly cast in place.

Nylon bristles with **ceramic grit content**. More aggressive abrasive effect.

Advantage:

- **Workpiece post-processing directly after the machining process.**
- **Reproducible results due to continuous exposure of the abrasive grit.**
- **Process reliability thanks to high stability and accuracy of the shape.**
- **Quick and secure mounting without further accessories.**
- **Very high concentricity.**

Application:

On **CNC machining centres** and when used by **robots**, preferably **wet grinding** with cooling lubricant. Machining of flat components: precise **deburring, edge rounding, finish machining** after milling, **surface finishing** e.g. of sealing and mating faces.

Note:

Special versions available on request.

Grinding medium code: Ceramic

Bristle length L₃: 25 mm

Shank $\varnothing D_s$: 6 mm
 Grit designation: coarse
 Bristle thickness: 1.2 mm

Technical description

Infeed	0.3 (fine) – 2.0 (coarse) mm
Feed	800 - 3000 mm/min
Bristle thickness	1.2 mm
Grit	80
Grit designation	coarse
Shank $\varnothing D_s$	6 mm
Product name attribute	\varnothing 25 mm
Brush $\varnothing D_1$	25 mm
Disc dia. D_2	29 mm
Grinding media	Ceramic grit (CER)
Grinding medium code	Ceramic
Bristle length L_3	25 mm
recommended speed	1500 - 2500 min ⁻¹
maximum speed	4500 min ⁻¹
Type of product	Disc brush

User data

	Suitability	V_c	ISO code
Steel < 900 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable		
Steel < 55 HRC	suitable only under restricted conditions		
Steel < 60 HRC	suitable only under restricted conditions		

INOX	suitable only under restricted conditions
GG(G)	suitable
wet maximum	suitable
dry	suitable only under restricted conditions