

Garant**Wheel brushes with shank, silicon carbide (SiC), Ø 50 mm, Grit: 120****Order data**

Order number	575052 120
GTIN	4045197977755
Item class	51P

Description**Version:**

Round brushes with **extremely tightly packed abrasive bristles (right to the edge of the brush)** embedded in the plastic pad. The bristles support each other, giving a **highly stable shape**. Very long working life. Nylon bristles with very high **silicon carbide grit content** for general-purpose use.

6 mm shank, solidly cast in place.

Advantage:

- **Workpiece post-processing directly after the machining process.**
- **Reproducible results due to continuous exposure of the abrasive grit.**
- **Process reliability thanks to high stability and accuracy of the shape.**
- **Quick and secure mounting without further accessories.**
- **Very high concentricity.**

Application:

On **CNC machining centres** and when used by robots, preferably **wet grinding** with cooling lubricant. **For grinding side faces and inner faces:** precise deburring (e.g. threads), edge rounding, delicate work after milling, surface finishing.

Note:

Special versions available on request.

Bristle width L_1 : 13 mm

Grinding medium code: SiC

Grit designation: medium
 Bristle thickness: 0.6 mm
 Shank $\varnothing D_s$: 6 mm

Technical description

recommended speed	2400 - 2800 min ⁻¹
Brush $\varnothing D_1$	50 mm
maximum speed	4500 min ⁻¹
Bristle thickness	0.6 mm
Length of brush section H_1	13 mm
Grit	120
Grit designation	medium
Infeed	0.3 (fine) – 1.0 (coarse) mm
Feed	800 - 3000 mm/min
Grinding medium code	SiC
Grinding media	Silicon carbide (SiC) grit
Shank $\varnothing D_s$	6 mm
Product name attribute	$\varnothing 50$ mm
Bristle width L_1	13 mm
Propulsive equipment	CNC machining centres, robot applications
Type of product	Wheel brush

User data

	Suitability	V_c	ISO code
Alu Mg	suitable		
Steel < 900 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable only under restricted conditions		

Steel < 55 HRC	suitable only under restricted conditions
Steel < 60 HRC	suitable only under restricted conditions
INOX	suitable only under restricted conditions
Ti	suitable only under restricted conditions
GG(G)	suitable only under restricted conditions
CuZn	suitable
Uni	suitable
wet maximum	suitable
dry	suitable only under restricted conditions