


HOLEX Pro INOX M solid carbide milling cutter HPC, TiSiN, Ø e8 DC: 4mm

Order data

Order number	202994 4
GTIN	4062406567378
Item class	12Y

Description
Version:

Outstanding tool life in its class for machining **corrosion-resistant steels** thanks to **innovative coating and geometry**. Especially for **stainless steels in the high-performance range**, e.g. duplex. **Optimal metal removal rate** due to **high cutting speeds**.

Tolerance nominal Ø: e8

No. of teeth Z: 4

Helix angle: 38 °

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HB to h6

No. of teeth Z: 4

Flute length L_c : 11 mm

Overhang length L_1 incl. recess: 17 mm

Recess Ø D_1 : 3.8 mm

Overall length L: 57 mm

Shank Ø D_s : 6 mm

Technical description

Overall length L	57 mm
Corner chamfer angle	45 °
Direction of infeed	horizontal, oblique and vertical
Recess Ø D_1	3.8 mm
Shank	DIN 6535 HB to h6
Corner chamfer width at 45°	0.1 mm

No. of teeth Z	4
Tolerance nominal \varnothing	e8
Helix angle	38°
Cutting edge $\varnothing D_c$	4 mm
Feed f_z for side milling in INOX > 900 N/mm ²	0.015 mm
Shank $\varnothing D_s$	6 mm
Overhang length L_1 incl. recess	17 mm
Flute length L_c	11 mm
Feed f_z for slot milling in stainless steel > 900 N/mm ²	0.012 mm
Series	Pro Inox
Coating	TiSiN
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Cutting width a_e for milling operation	Full slot cutting depth 1xD
Cutting width a_e for milling operation	Full slot cutting depth 1xD
Through-coolant	no
Machining strategy	HPC
Colour ring	blue
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	240 m/min	P
Steel < 750 N/mm ²	suitable	220 m/min	P
Steel < 900 N/mm ²	suitable	180 m/min	P
Steel < 1100 N/mm ²	suitable	180 m/min	P

Steel < 1400 N/mm ²	suitable only under restricted conditions	150 m/min	P
TOOLOX 33	suitable only under restricted conditions	115 m/min	H
TOOLOX 44	suitable only under restricted conditions	80 m/min	H
INOX < 900 N/mm ²	suitable	100 m/min	M
INOX > 900 N/mm ²	suitable	85 m/min	M
Uni	suitable only under restricted conditions		
wet maximum	suitable		
wet minimum	suitable		
dry	suitable only under restricted conditions		
Air	suitable only under restricted conditions		