

Garant

Shrink-fit chuck vibration-damped, with cooling channel bores, HSK-A 63 A = 120, Clamping range Ø D1: 6mm


Order data

Order number	308342 6
GTIN	4062406787219
Item class	31A

Description
Version:

- **High-temperature steel.**
- **Integrated length adjustment of the tools.**
- **For HSS and solid carbide tools.**
- **Shanks hard turned (smooth cutting action!).**
- **With RFID/Balluffchip bore.**
- **With coolant channel bores and threads that can be sealed.**
- **With tapped holes on each side for balancing screws.**
- **Reinforced version/contour.**
- **Polished surface.**
- **Specially mounted carbide core in the shrink-fit chuck body.**

Advantage:

- **Vibration-damping.**
- **Better workpiece surface finish.**
- **Optimised tool life.**
- **Increased process reliability.**
- **Lower corrosion tendency due to polished surface.**

Application:

For clamping tools with plain shank (h6 shank tolerance). Suitable for inductive, contact and hot air shrink-fitting units.

Optional extras:

HSK coolant tube No. 309880,
 Socket wrench No. 309890,
 Shrink-fit unit, accessories No. 354210 – 354440,

Balancing screws set No. 309906 size 180.
 Cooling channel bore: lockable
 Clamping $\varnothing D_1$: 6 mm
 Overhang dimension A: 120 mm
 External $\varnothing D$: 27 mm
 $\varnothing D_2$: 21 mm
 $\varnothing D_3$: 53 mm
 L_2 : 57 mm

Technical description

$\varnothing D_2$	21 mm
Clamping $\varnothing D_1$	6 mm
L_2	57 mm
External $\varnothing D$	27 mm
Overhang dimension A	120 mm
Cooling channel bore	lockable
$\varnothing D_3$	53 mm
Adapter	HSK-A 63 A = 120
Arbor standard	DIN 69893
Arbor standard	ISO 12164-1
Shape	A
Through-coolant	yes
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HPC
Machining strategy	HPC
Vibration	damped
Type of product	Shrink-fit chuck