

## Synchro tool head for ER25, Tap shank Ø d2: 9mm



#### Order data

Order number	338185 9
GTIN	4062406103613
Item class	31P

### **Description**

#### **Version:**

- · Tapping and thread forming on machines with synchronised spindles.
- Minimum Length Adjustment: +0.5mm / -0.2 mm.
- · Compensation for synchronisation errors, hence better thread quality and clear increase in tool life.
- · For collet chucks and driven tools to ISO 15488 (DIN 6499).
- Suitable for left-hand and right-hand threads.

#### **Standard:**

- · Minimum Length Adjustment: +0.5mm / -0.2 mm.
- · Compensation for synchronisation errors, hence better thread quality and clear increase in tool life.

#### Suitable for:

ER synchro collet No. 338180.

Through-coolant: yes, with max. 50 bar

 $\emptyset$  D<sub>2</sub>: 19 mm

for tap shank  $\emptyset$  d<sub>2</sub> DIN 371: M9

for tap shank Ø d<sub>2</sub> DIN 374/376: M12

Overhang L<sub>1</sub>: 40 mm Shank square: 7 mm

# **Technical description**

Overhang L <sub>1</sub>	40 mm
Shank square	7 mm

for tap shank $\emptyset$ d <sub>2</sub> DIN 374/376	M12
for tap shank $\emptyset$ d <sub>2</sub> DIN 371	M9
$\varnothing D_2$	19 mm
Through-coolant	yes, with max. 50 bar
Type of product	Tapping adapter