

Garant
GARANT Master INOX solid carbide ball nose slot drill HPC, TiAlN, Ø f8 DC / DS: 2mm

Order data

Order number	207474 2
GTIN	4062406130398
Item class	11X

Description
Version:

HPC milling cutters with **newly developed high-performance coating** for **outstanding service life** and **optimum metal removal rates** in a wide range of stainless steels.

Greater oxidation resistance and **high-temperature hardness**.

Can be used at **high cutting speeds**, particularly suitable even for TOOLOX®.

Tolerance: Radius contour = **±0.005 mm**.

No. of teeth Z: 4

Helix angle: 45 °

No. of teeth Z: 4

Flute length L_c: 4 mm

Overall length L: 60 mm

Shank Ø D_s: 3 mm

Feed f_z for side milling in INOX < 900 N/mm²: 0.006 mm

Feed f_z for copy milling in stainless steel < 900 N/mm²: 0.007 mm

Technical description

No. of teeth Z	4
Cutting edge Ø D _c	2 mm
Shank Ø D _s	3 mm
Overall length L	60 mm
Feed f _z for copy milling in stainless steel < 900 N/mm ²	0.007 mm

Helix angle	45 °
Flute length L_c	4 mm
Feed f_z for side milling in INOX < 900 N/mm ²	0.006 mm
Radius R	1 mm
Series	Master Inox
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N
Tolerance nominal \varnothing	f8
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	0.5×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Shank	DIN 6535 HA to h6
Through-coolant	no
Machining strategy	HPC
Colour ring	blue
Type of product	Ball-nosed slot drill

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	250 m/min	P
Steel < 750 N/mm ²	suitable	230 m/min	P
Steel < 900 N/mm ²	suitable	200 m/min	P
Steel < 1100 N/mm ²	suitable	180 m/min	P
Steel < 1400 N/mm ²	suitable	170 m/min	P
TOOLOX 33	suitable	115 m/min	H
TOOLOX 44	suitable	80 m/min	H
INOX < 900 N/mm ²	suitable	110 m/min	M

INOX > 900 N/mm ²	suitable	90 m/min	M
Uni	suitable only under restricted conditions		
wet maximum	suitable		
wet minimum	suitable		
dry	suitable only under restricted conditions		
Air	suitable		

Services

Shank recess Type FRST

209900 FRST